PRESS RELEASE:

Mission-led manufacturer DTRT Apparel uses Coats Digital's FastReactPlan to set new sustainability standards

As a cornerstone of an ambitious, multi-year growth strategy, DTRT (Do The Right Thing) is leveraging FastReactPlan across all production lines to improve on-time delivery at the same time as driving positive social change.

Coats Digital is proud to unveil a partnership with mission-led manufacturing company **Do The Right Thing (DTRT)**. In 2021, DTRT implemented FastReactPlan - the industry's leading production planning tool, from Coats Digital – to establish the strongest possible foundations for future growth without compromising the stringent ethical and environment standards that are critical to the company's reputation.



Founded on the principle that the apparel manufacturing industry has the power to drive significant, positive change to communities in emerging economies, DTRT operates a uniquely sustainable production facility in Ghana. Employing more than 2,500 people across 35 production lines, DTRT's Ghana site produces sports and sports-lifestyle apparel – including polo shirts, fleece jackets, and t-shirts - for overseas brand customers, with a current production capacity of 4 million garments per year.



Central to DTRT's business is the respectful treatment of workers, and the minimisation of the environmental impact of production. This high standard of sustainability is a key selling point for DTRT's customers, making it vital for DTRT to maintain it as the company looks to dramatically increase its output - scaling to 150 production lines - and create vital manufacturing jobs in much higher volume in the near future.



To balance this ambition for precipitous growth with the company's founding mission, in early 2021 DTRT needed a new way to maximise efficiency across both existing and planned production lines. Prior to implementing FastReactPlan, this efficiency was being held back by a reliance on manual processes and disconnected data – a combination that was also contributing to the erosion of DTRT's margins, high incidence of employee downtime, and missed delivery deadlines. At the same time, a lack of visibility into the causes of production delays and the impact of material delays had led to an over-reliance on air freight so that orders reached overseas customers on time.



After implementing FastReactPlan, DTRT was quickly able to build a clear, systematic critical path for its materials, allowing the company to identify delays in material availability and make quick and easy adjustments to its plans with minimal disruption. Using FastReactPlan, DTRT has also been able to connect and consolidate its production data, allowing the company to track exactly how many units it needs to cut, sew, and to adjust its production and capacity plans based on accurate information.



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DTRT Apparel - FastReactPlan





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It was critical to us to lay the right foundations for the level of expansion we are targeting, and Coats Digital's reputation, combined with the clear results that other manufacturers have obtained from implementing FastReactPlan made this partnership the best possible choice for us.

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Wasantha Perera, Global Chief Operating Officer, DTRT Apparel

Wasantha added, "We plan to double our capacity annually for the next three years, and had we left our existing challenges and excess costs unaddressed; we would not have the right foundations in place to grow efficiently and cost effectively.

Now, with Coats Digital's support, we're confident that we have the right structure to allow us to increase our margins, improve efficiency by up to 10%, reduce our air freight costs and carbon footprint by up to 50%, and safeguard both our world-leading sustainability standards and our strong reputation with our customers."

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Coats Digital are extremely proud to be supporting DTRT Apparel in their ambition to become a major player in the apparel industry. Not only is DTRT focused on jumpstarting the economy of developing nations and creating thousands of essential jobs, but they are committed to doing this in a safe, fair, and ethical way – all of which are principles that Coats Digital has long shared.

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Stuart McCready-Stocks, Sales Director – EMEA, Coats Digital

Stuart continued, "We are thrilled that, by implementing FastReactPlan, DTRT will be able to better balance its capacities, material availability, and critical path, giving it the ability to grow with confidence and without sacrificing either efficiency or ethics. We look forward to being a continued partner on DTRT's journey to become the go-to apparel manufacturing destination for Africa."

For more information about the features and business benefits of FastReactPlan, or any of Coats Digital's supply chain solutions, visit: www.coatsdigital.com or email: marketing.coatsdigital@coats.com.



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Additional Resources

• Learn more about FastReactPlan

About DTRT

DTRT Apparel was founded to create extremely cost competitive, high quality, and sustainable apparel manufacturing in Africa. We bridge the gap between the needs and expectations of global apparel brands and the services that lesser developed countries can offer.

DTRT ("Do The Right Thing") is a for-profit business focused on creating a sustainable business model and well-paying jobs for thousands of people, a majority of them women, with little to no formal education or previous experience. We provide every worker with wages well above the country's minimum wage, free health care, daily feeding allowance, every workday, and continuous training and educational opportunities.

We currently employ over 2,400 employees who help us ship over 300,000 shirts each month at a lower cost than competitors, while maintaining extremely high quality and social compliance standards.

About Coats Digital

Coats Digital is the leading digital transformation partner for the fashion supply chain, powering sustainable processes and high value insights through connected technologies. We leverage deep industry and technology expertise to help brands and manufacturers optimise, connect and accelerate business critical processes from design and development to method-time-cost optimisation, production planning and control, fabric optimisation and shop floor execution. Used in over 3,000 factories globally, our unmatched end-to-end apparel, footwear and textile software and SaaS solutions improve agility, speed to market, efficiency, transparency and sustainability. Coats Digital - **transform with intelligence. coatsdigital.com**

Coats Digital is the software business of Coats Group, the world's leading industrial thread company and a trusted industry player.

About FastReactPlan

FastReactPlan is the market-leading apparel production planning software solution, supporting a faster, more reliable order confirmation process and production plan which is optimised for delivery, speed and efficiency.

The highly visual, flexible 'drag and drop' approach to planning allows effective master planning across multiple factories, as well as fast, detailed and accurate scheduling of manufacturing lines/machines. Critical pre-production activities and material requirements are dynamically driven by the latest plan on a LEAN 'just in time' basis, supporting the reduction of inventory and lead time.

